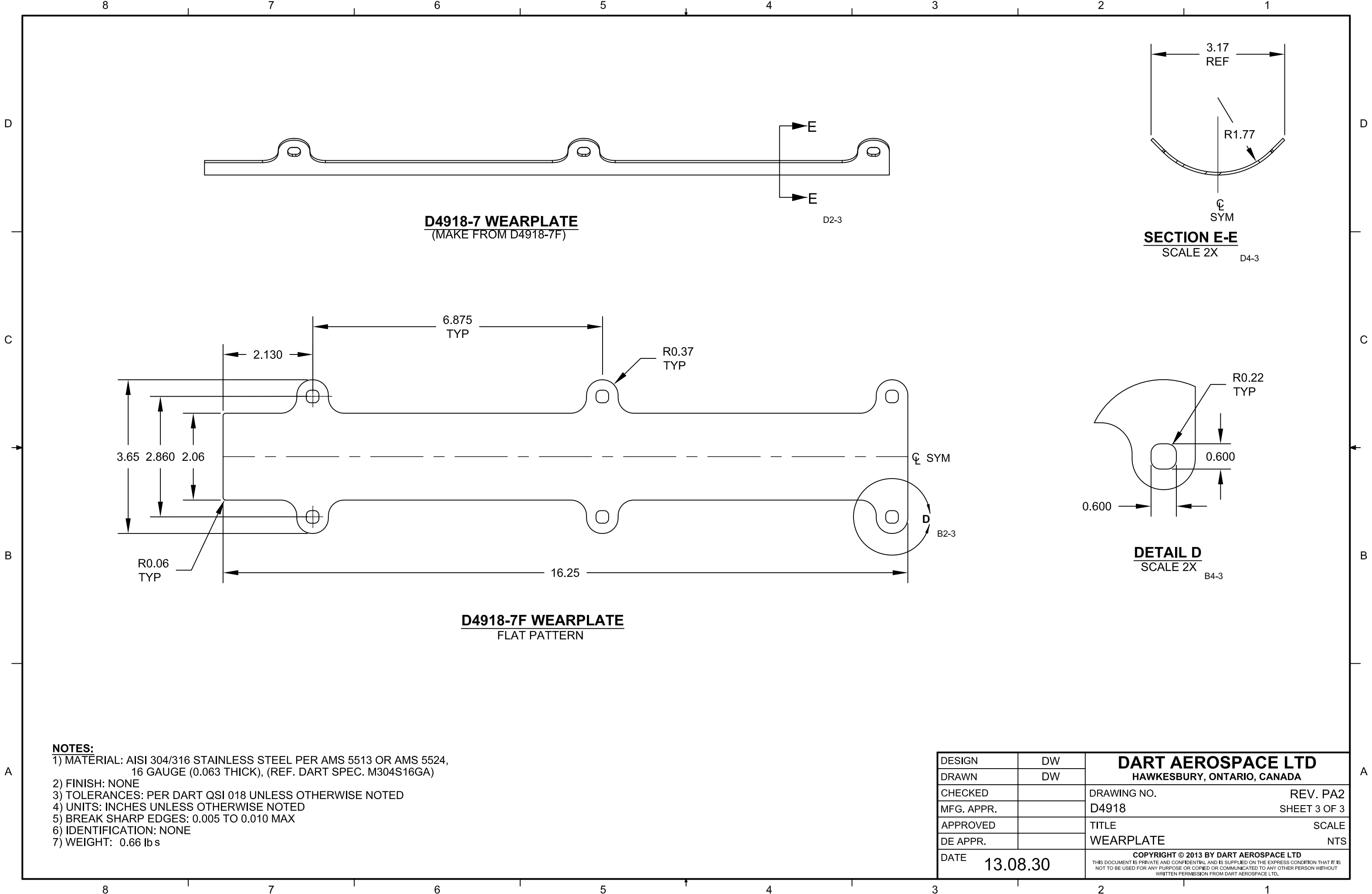


D4918-047 WEARPLATE

NOTES:

- 1) MATERIAL: PER PARTS LIST
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4918-047" PER QSI 044 6.1
- 7) WEIGHT: 2.18 lbs
- 8) WELD PER QSI 004
- 9) APPLY 2 LAYERS OF 2059B HARDCOAT WELDS TO WITHIN 0.25 OF WEARPAD
ENDS 0.19 TO 0.25 THICK UNLESS OTHERWISE INDICATED
- 10) COAT ENTIRE TOP (CONCAVE) SURFACE WITH PLUS ONE ROCKGUARD
4714, 0.020-0.040 THK

DESIGN	DW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DW		
CHECKED		DRAWING NO.	REV. PA2
MFG. APPR.		D4918	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE	NTS
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NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL PER AMS 5513 OR AMS 5524, 16 GAUGE (0.063 THICK), (REF. DART SPEC. M304S16GA)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.66 lbs

DESIGN	DW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DW		
CHECKED		DRAWING NO.	REV. PA2
MFG. APPR.		D4918	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE	NTS
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